

Taper-Lock Cutter Replacement

- **Disconnect Power Source Before making Any Adjustment**
Refer to pictures below
- Insert 5/32 Allen wrench into socket head screw in the middle of the pulley
- Insert 11/16 wrench on the front of drive shaft
- Holding the Allen wrench fixed, loosen the cutter with the 11/16 wrench
- Once loose, remove socket head screw with fingers
- Replace cutter making sure both tapers are clean
- Hold cutter firm against the female taper with fingers reinsert the 10/24 socket head screw until both parts are snug
- Inserted the 10/24 Allen wrench holding it fixed tight cutter to the shaft with 11/16 wrench until snug.
- **Do not over tighten assembly**

